

Work Order ID 54294

December 7, 2009 2:31:12 PM



Page 1

Item ID: D412-769-043

Accept



Setup Start



Revision ID:

Item Name: Aft Facing Seat Assembly, LH

Stop



Start Date: 07/12/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 21/12/2009 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan:



Date: 07/12/7

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D412-769	Rev B

100



Pick Kit

0.00

10-1-12 SF

Packaging

Memo

0.00

Packaging

110



Small Fab

0.00

SB 10/01/18

(S) (S)

Small Fab

Memo

0.00

Small Fab

1- assemble as per dwg D412-769-1

120



QC5- Inspect part completeness to step on W/O

0.00

⇒ SB 10/01/18

(X5)  
(LH)

QC

Memo

0.00

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Required Date: 21/12/2009 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Powdercoat

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

M112588

0.00

Powder Coating

Memo

0.00

- ✓ 1- mask D3782-041 and D3782-043 front legs and D3787-1 foot as per dwg D412-769-041 □2- install bolts in 3 place (in seat belt eye bolt holes) to ensure leg does not move when Powdercoat □3- Powder coat remainig of assembly grey as per dwg D412-769-1 □START

Fin 12:30pm ~

140



QC3- Inspect Part Finish

0.00

QC

Memo

0.00

Quality Control

150



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

80 10/01/18

S 80

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Cust Item ID:

Required Date: 21/12/2009 Req'd Qty: 5.00



Customer:

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start
	QC:	Date:	SPC (Y/N):	Date:	Stop	

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Small Fab	0.00							
	Memo	0.00							
	1- install remaining parts as per dwg D412-769-1								

*M.J. 10/01/19* 5X

170	QC5- Inspect part completeness to step on W/O	0.00	<i>⇒ Solved</i>	<span style="border: 1px solid black; border-radius: 50%; padding: 5px;">*5</span>
	Memo	0.00		

Quality Control

180	Identify as per dwg & Stock Location:	0.00	<i>WC 10-1-22</i>
	Memo	0.00	

Packaging

Packaging

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Item Name: Aft Facing Seat Assembly, LH



Cust Item ID:

Start Date: 07/12/2009 Start Qty: 5.00

Customer:



Required Date: 21/12/2009 Req'd Qty: 5.00



Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/2009  
MF 10-1-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN3-5A



Purchased

No

110

Each

2,043.000 30.0000



10-1-12 SP

Bolt

WarehouseLocation

Main Warehouse

ST

2043

100188

105057

188

1855

AN4-15A



Purchased

No

110

Each

182.0000 10.0000



6

m113595 10-1-12 SP

Bolt

WarehouseLocation

Main Warehouse

ST

182

113121

182

AN45-13A



Purchased

No

110

Each

31.0000 5.0000



m113509 10-1-12 SP

EYE BOLT

WarehouseLocation

Main Warehouse

ST

31

109712

4

111975

27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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AN5-10A		Purchased	No			110	Each	132.0000	30.0000		10-1-12 SP	

Bolt

## Warehouse

### Location

#### Main Warehouse

ST	132	
107013	8	
110363	2	
112314	1	
112933	38	
113149	50	
113255	33	

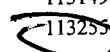
### Loc Qty

### Loc Code

AN5-13A

Purchased

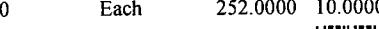
No



B 113524

1

110	Each	252.0000	10.0000	
-----	------	----------	---------	--



10-1-12 SP

Bolt

## Warehouse

### Location

#### Main Warehouse

ST	252	
104936	3	
108167	8	
110363	14	
112492	10	
112641	17	
113237	200	

### Loc Qty

### Loc Code

258

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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AN525-10R24



Purchased

No

110

Each

146.0000

45.0000



1113538 10-1-12 SF

Screw

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		

Main Warehouse

ST

146

2

109238

146

\_\_\_\_\_

AN960JD10



Purchased

No

110

Each

1,965.000

105.0000



10-1-12 SF

Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		

Main Warehouse

ST

1965

\_\_\_\_\_

105442

8

\_\_\_\_\_

109059

2

\_\_\_\_\_

109840

23

\_\_\_\_\_

110139

2

\_\_\_\_\_

110985

202

\_\_\_\_\_

111279

5

\_\_\_\_\_

111668

64

\_\_\_\_\_

112314

645

\_\_\_\_\_

112369

14

\_\_\_\_\_

113149

1000

21 X

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD416



Purchased

No

110

Each

2,311.000 20.0000



M113288

10-1-12 SF

Washer

NAS1149D04634

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST	2311	
108161	329	
110523	340	
111279	101	
111916	482	
112314	1059	
16941	0	

AN960JD516



Purchased

No

110

Each

1,016.000 100.0000



M112794 10-1-12 SF

Washer

NAS1149D05634

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST	1016	
110363	46	
110523	57	
111279	39	
112082	64	
112314	14	
112828	296	
113149	500	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Required Date: 21/12/2009

Comments:

Start Qty: 5.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3766-1



Manufactured

No

110

Each

7.0000

5.0000



10-1-13 S

Front Rail, LH

## Warehouse

### Location

Main Warehouse

ST

42872

Loc Qty

Loc Code

B54302

①

S 10/01/15

D3766-3



Manufactured

No

110

Each

2.0000

5.0000



4

B54303 10-1-13 S

Rear Rail

## Warehouse

### Location

Main Warehouse

ST

42873

Loc Qty

Loc Code

D3767-1



Manufactured

No

110

Each

13.0000

5.0000



5

10-1-13 S

Upper Rail

## Warehouse

### Location

Main Warehouse

ST

42874

48488

Loc Qty

Loc Code

13

3

10

S

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3782-041		Manufactured	No			110	Each	4.0000	5.0000		(5)	SD
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Front Inboard Leg Assembly

Warehouse

Location

Main Warehouse

ST

B 54324

Loc Qty

Loc Code

4

2

2

SD 10/01/07

D3782-043		Manufactured	No			110	Each	3.0000	5.0000			
-----------	--	--------------	----	--	--	-----	------	--------	--------	--	--	--

Front Outboard Leg Assembly,LH

Warehouse

Location

Main Warehouse

ST

B 54324

Loc Qty

Loc Code

3

3

(5) SD 10/01/07

D3782-045		Manufactured	No			110	Each	4.0000	10.0000			
-----------	--	--------------	----	--	--	-----	------	--------	---------	--	--	--

Back Leg Assembly

Warehouse

Location

Main Warehouse

ST

B 54328

Loc Qty

Loc Code

4

2

2

10

SD 10/01/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3783-041 		Manufactured	No			110	Each	0.0000	5.0000		B54331	10-1-13SF
Lateral Brace Assembly 		Manufactured	No			110	Each	0.0000	10.0000		B54330	10-1-13SF
Longitudinal Brace Assembly 		Manufactured	No			110	Each	4.0000	5.0000		B54331	10-1-13SF
Angle Brace Assembly 		Manufactured	No			110	Each	4.0000	5.0000		B54332	10-1-13SF
D3784-041 		Manufactured	No			110	Each	4.0000	5.0000		B54331	10-1-13SF
Seat Support Assembly, Center 		Manufactured	No			110	Each	4.0000	5.0000		B54332	10-1-13SF

## Warehouse

### Location

#### Main Warehouse

ST

## Loc Qty

## Loc Code

B 54331

4

83 1xk14

42852

1

42854

2

42855

1

## Warehouse

### Location

#### Main Warehouse

ST

## Loc Qty

## Loc Code

4

45879

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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D3784-043			Manufactured	No			110	Each	2.0000	5.0000		B54333 10-11-13 SP	
Seat Support Assembly, LH													
Warehouse	Loc Qty	Loc Code											
Location													
Main Warehouse													
ST	2												
42864	1												
42865	1												
D3784-044			Manufactured	No			110	Each	2.0000	5.0000		B54334 18/01/14	
Seat Support Assembly, RH													
Warehouse	Loc Qty	Loc Code											
Location													
Main Warehouse													
ST	2												
42867	1												
42868	1												

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

Page 9

December 7, 2009 2:31:19 PM

Work Order ID: 54294



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3		Purchased	No			110	Each	2,759.000	45.0000		10-1-12 sf	

Nut

Warehouse      Loc Qty      Loc Code

Location

Main Warehouse

ST	2759	
109798	14	
110844	32	
111274	27	
111668	194	
112314	1992	45
112385	500	

MS21042L4

Purchased

No

110      Each      4,135.000 10.0000



Nut

Warehouse      Loc Qty      Loc Code

Location

Main Warehouse

ST	4135	
110507	184	
111827	3951	12
15924	0	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

Page 10

December 7, 2009 2:31:19 PM

Work Order ID: 54294



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route: Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN525-10R22		Purchased	No			160	Each	171.0000	65.0000	56	M113say	10-1-12

Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

110139

171

171

AN960JD10L

Purchased

No

160 Each 5,439.000 65.0000



91

16-1-12

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5439

101291

16

104885

153

105793

236

109632

276

110985

4758

D3774-1

Manufactured

No

160 Each 2.0000 5.0000



10-1-13

Seat Bottom, LH/RH

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2

46065

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

Page 11

December 7, 2009 2:31:19 PM

Work Order ID: 54294



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3774-3



Manufactured

No

160

Each

2.0000

5.0000



B54638 10-13S

Seat Back, LH/RH

Warehouse

Location

Main Warehouse

ST

Loc Qty

Loc Code

46066

2

2

D3775-1



Manufactured

No

160

Each

31.0000

10.0000



10-1-13S

Guard

Warehouse

Location

Main Warehouse

ST

Loc Qty

Loc Code

42875

31

44532

1

46048

10

20

D3792-1



Manufactured

No

160

Each

112.0000

15.0000



10-1-13S

Seat Belt Eye Bolt

Warehouse

Location

Main Warehouse

ST

Loc Qty

Loc Code

40880

112

41879

17

42020

45

50



15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

Page 12

December 7, 2009 2:31:19 PM

Work Order ID: 54294



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3		Purchased	No			160	Each	2,759.000	95.0000			

Nut

WarehouseLoc QtyLoc CodeLocation

## Main Warehouse

ST	2759	
109798	14	
110844	32	
111274	27	
111668	194	
112314	1992	
112385	500	

MS21042L5

Purchased

No

160

Each

750.0000

60.0000



Nut

WarehouseLoc QtyLoc CodeLocation

## Main Warehouse

ST	750	
110382	10	
111636	11	
112314	729	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8

7

6

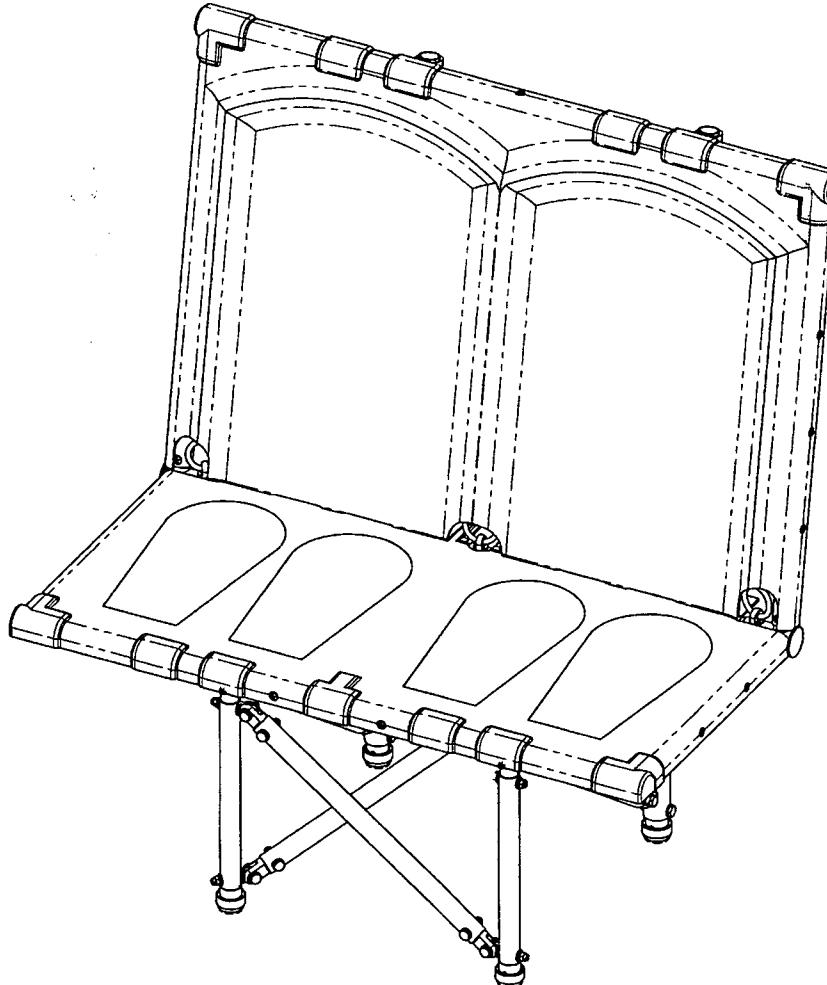
5

4

3

2

1



D412-769-043 AFT FACING SEAT ASSY, LH

B	NEW HARDWARE	HS	08.06.25
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION		BY DATE
DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS	DRAWING NO.	REV. B
CHECKED	PK	D412-769-1	SHEET 1 OF 7
MFG. APPR.	AM	TITLE	SCALE
APPROVED	AM	<b>AFT FACING SEAT ASSY, LH</b>	
DE APPR.	AM	NTS	
DATE	08.06.25	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

8

7

6

5

4

3

2

1

D

C

B

A

SHEET 1 OF 7

REF. NO. 541294

ENG. NO. 09-12-7

UNCONTROLLABLE

SUBJECT

VTL

WOM

NO. 541294

BL 09-12-7

RELEASED  
58-07-09 AM

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

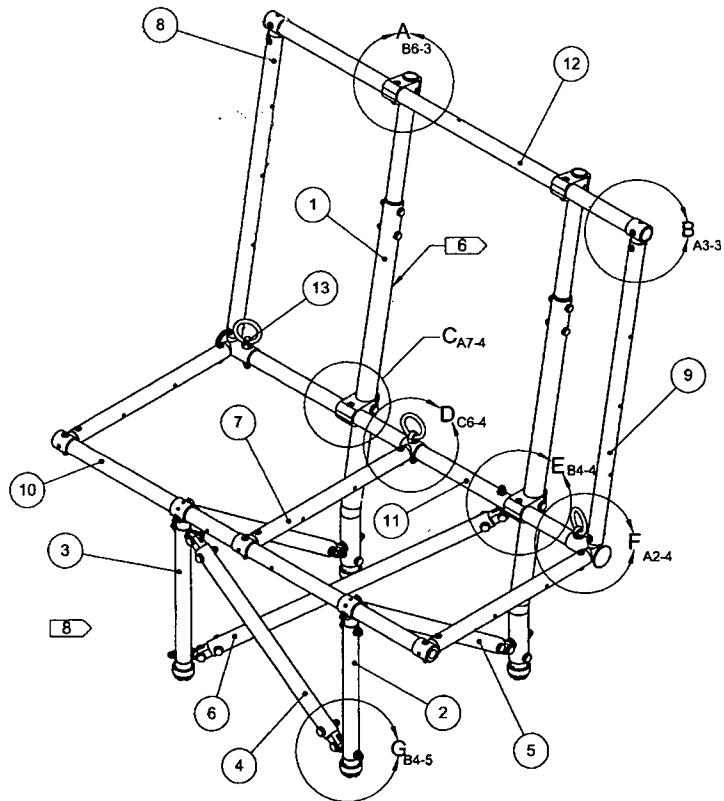
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3782-045	BACK LEG ASSY	2
2	D3782-041	FRONT INBOARD LEG ASSY	1
3	D3782-043	FRONT OUTBOARD LEG ASSY, LH	1
4	D3783-041	LATERAL BRACE ASSY	1
5	D3783-043	LONGITUDINAL BRACE ASSY	2
6	D3783-045	ANGLE BRACE ASSY	1
7	D3784-041	SEAT SUPPORT ASSY	1
8	D3784-043	SEAT SUPPORT ASSY, LH	1
9	D3784-044	SEAT SUPPORT ASSY, RH	1
10	D3766-1	FRONT RAIL, LH	1
11	D3766-3	REAR RAIL	1
12	D3767-1	UPPER RAIL	1
13	D3792-1	SEAT BELT EYE BOLT	3
14	D3775-1	GUARD	2
15	D3774-1	SEAT BOTTOM	1
16	D3774-3	SEAT BACK	1
17	AN3-5A	BOLT	6
18	AN4-15A	BOLT	2
19	AN45-13A	EYE BOLT	1
20	AN5-10A	BOLT	6
21	AN5-13A	BOLT	2
22	AN525-10R22	SCREW	13
23	AN525-10R24	SCREW	9
24	MS21042L3	NUT	28
25	MS21042L4	NUT	2
26	MS21042L5	NUT	12
27	NAS1149D0332J	WASHER (AN960JD10L)	13
28	NAS1149D0363J	WASHER (AN960JD10)	21
29	NAS1149D0463J	WASHER (AN960JD416)	4
30	NAS1149D0568J	WASHER (AN960JD516)	20

B  
B

D412-769-043 AFT FACING SEAT ASSY, LH

RELEASED  
08-07-09/100

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	HS	DRAWING NO.	REV. B
MFG. APPR.	HS	D412-769-1	SHEET 2 OF 7
APPROVED	HS	TITLE	SCALE
DE APPR.	HS	AFT FACING SEAT ASSY, LH	NTS
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## NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT ASSEMBLED SEAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3 PRIOR TO INSTALLATION OF SEAT BOTTOM/BACK (D3774-1-3). MASK FRONT LEGS PRIOR TO POWDER COAT.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH D2729-1 RED DECAL ATTACHED TO BACK LEG ASSEMBLY (D3782-045)
- 7) WEIGHT: 30.0 lbs
- 8) ITEM 15 (D3774-1 SEAT BOTTOM) AND ITEM 16 (D3774-3 SEAT BACK) REMOVED FOR CLARITY

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

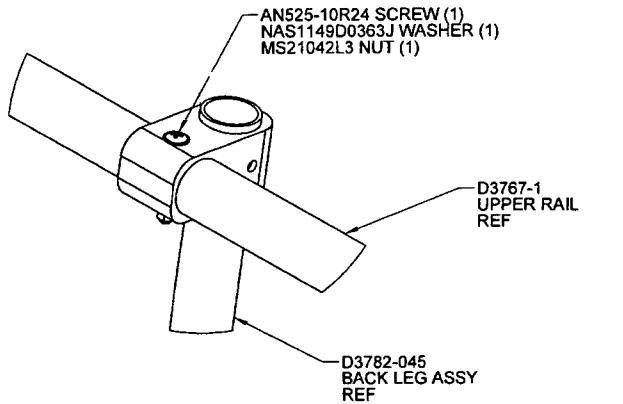
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D

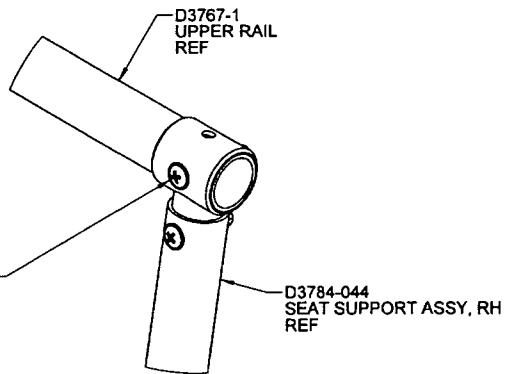
C

B

A



**DETAIL A D2-2**  
**UPPER RAIL TO BACK LEG ATTACHMENT**  
2 PL



**DETAIL B C1-2**  
**SEAT SUPPORT END ATTACHMENT**  
5 PL

RELEASED  
08.07.09

DESIGN	HS	DART AEROSPACE LTD
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA
CHECKED	P4	DRAWING NO.
MFG. APPR.	M	REV. B
APPROVED	S	D412-769-1
DE APPR.	S	SCALE
DATE	08.06.25	AFT FACING SEAT ASSY, LH

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8 7 6 5 4 3 2 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

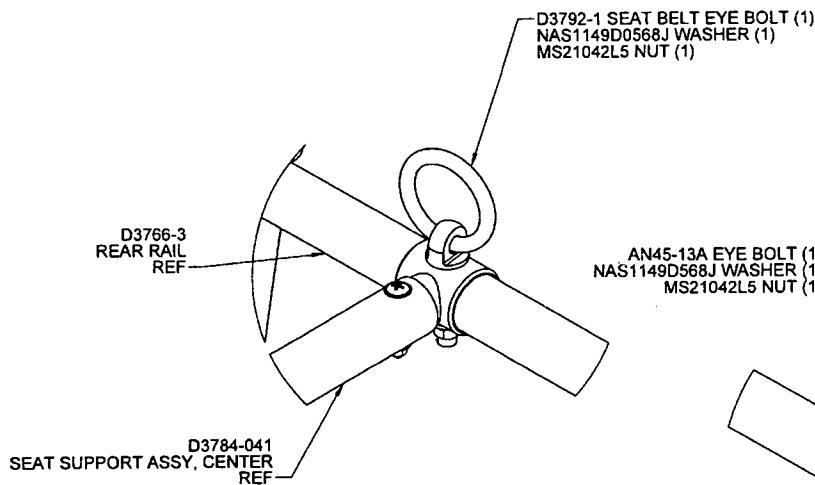
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

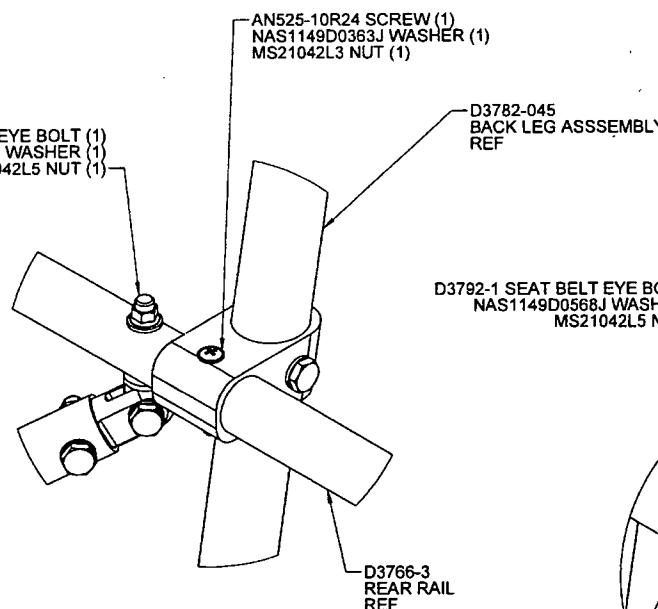
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

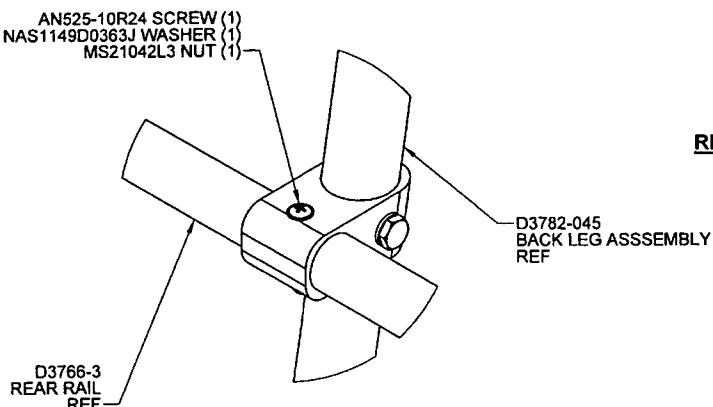
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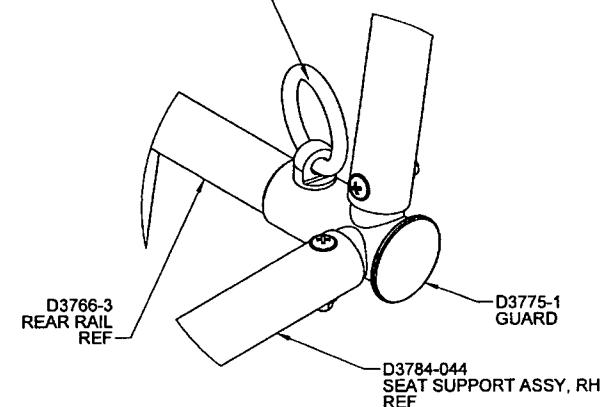
**DETAIL D C2-2**  
**SEAT SUPPORT ASSY, CENTER ATTACHMENT**



**DETAIL E C1-2**  
**REAR RAIL TO BACK LEG ATTACHMENT**



**DETAIL C C2-2**  
**REAR RAIL TO BACK LEG ATTACHMENT**



**DETAIL F B1-2**  
**SEAT SUPPORT ATTACHMENT**

w/0 54294

RELEASED  
08.06.08

DESIGN	HS	DART AEROSPACE LTD
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA
CHECKED	RS	REV. B
MFG. APPR.	AS	DRAWING NO.
APPROVED	AS	D412-769-1
DE APPR.	AS	SCALE
DATE	08.06.25	AFT FACING SEAT ASSY, LH NTS

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8 7 6 5 4 3 2 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

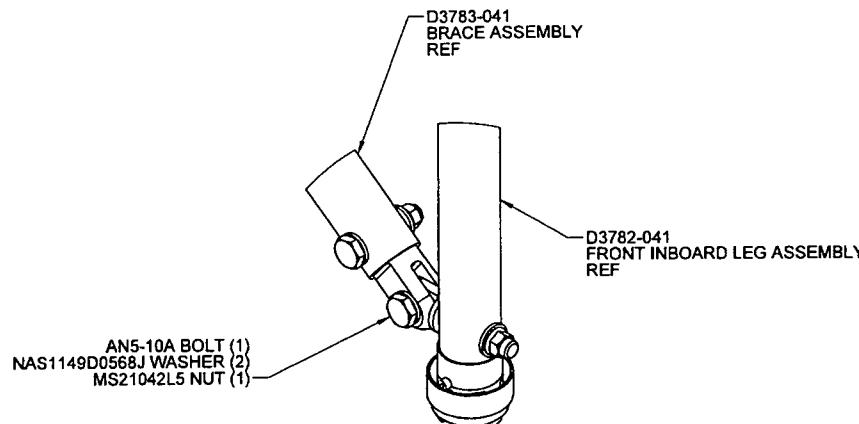
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



DETAIL G<sub>B2-2</sub>  
BRACE ATTACHMENT

6 PL

RELEASED  
08-07-09 11:10

WLO 34294

DESIGN	HS	DART AEROSPACE LTD
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA
CHECKED	AS	DRAWING NO. REV. B
MFG. APPR.	AS	D412-769-1 SHEET 5 OF 7
APPROVED	AS	TITLE SCALE
DE APPR.	AS	AFT FACING SEAT ASSY, LH NTS
DATE	08.06.25	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8 7 6 5 4 3 2 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

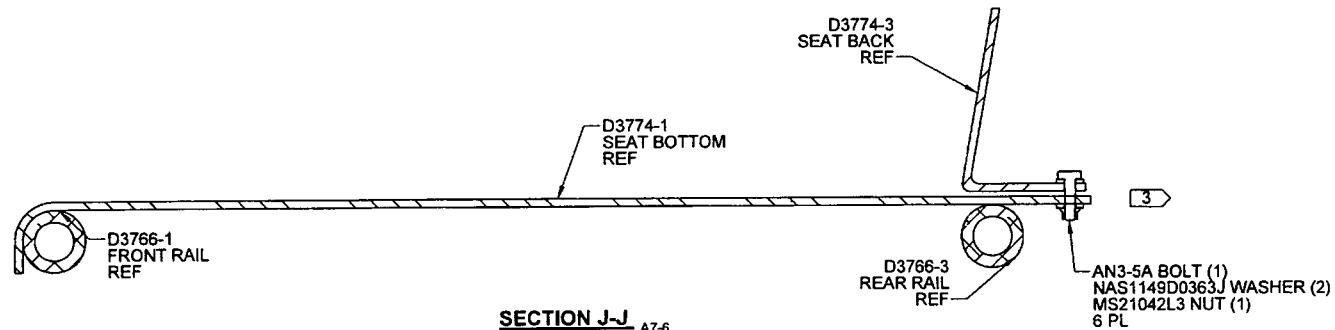
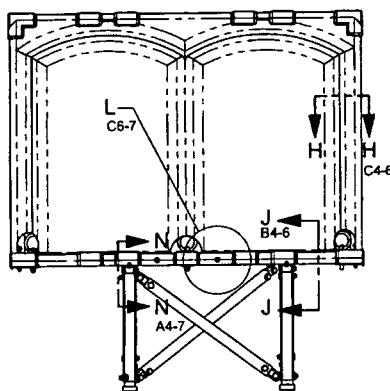
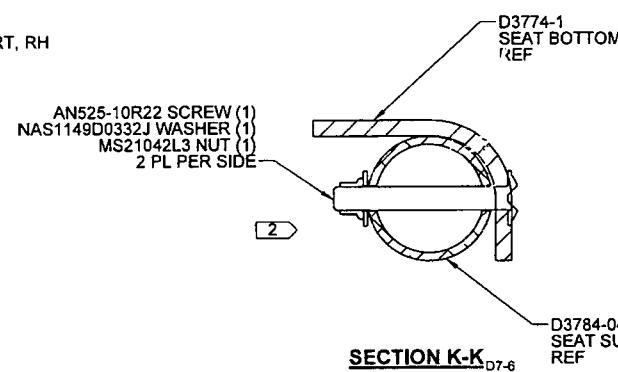
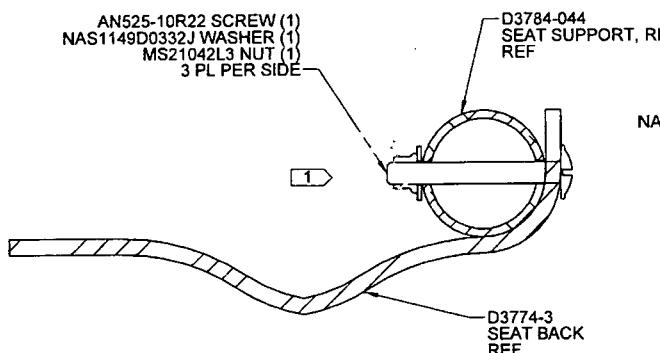
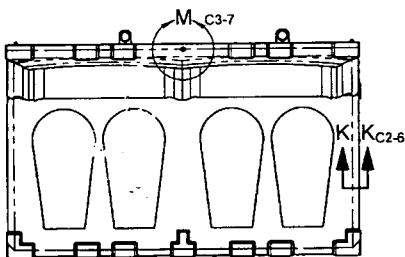
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



DESIGN	HS	DART AEROSPACE LTD
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA
CHECKED	RE	DRAWING NO. REV. B
MFG. APPR.	NO	D412-769-1 SHEET 6 OF 7
APPROVED	NP	TITLE SCALE
DE APPR.	NP	AFT FACING SEAT ASSY, LH NTS
DATE	08.06.25	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISCLOSED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD

**NOTES:**

- 1) TRANSFER DRILL Ø0.201 FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BACK (D3774-3) - 3 PL/SIDE
- 2) TRANSFER DRILL Ø0.201 FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BOTTOM (D3774-1) - 2 PL/SIDE
- 3) TRANSFER DRILL Ø0.201 FROM SEAT BOTTOM (D3774-1) TO SEAT BACK (D3774-3) - 6 PL

8

7

6

5

4

3

2

1

W1054294  
RELEASED  
08.07.2008

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

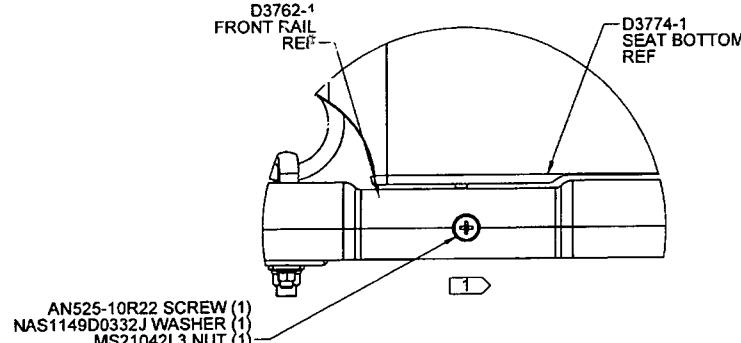
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

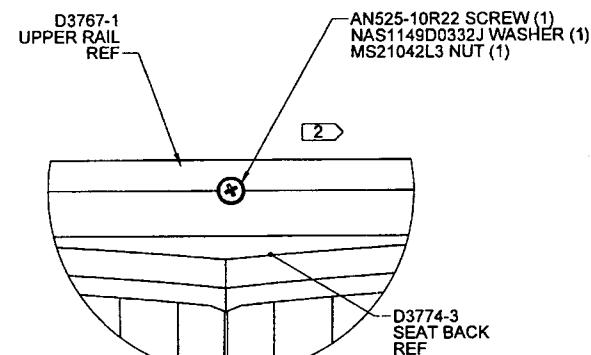
NOTE: Date & initial all entries

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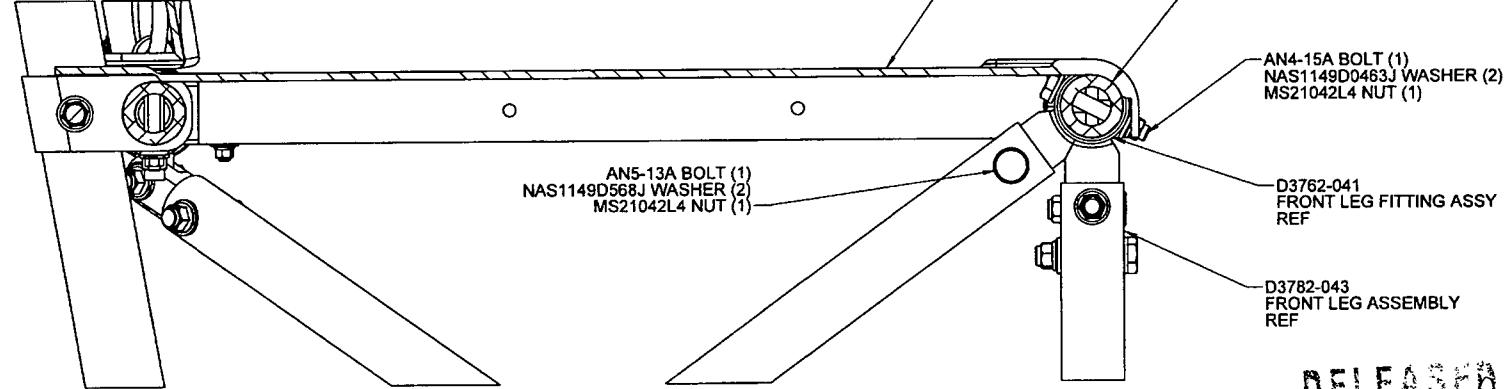


DETAIL L A7-6  
SEAT BOTTOM ATTACH - FRONT DETAIL

2 PL



DETAIL M 07-6  
SEAT BACK ATTACH - TOP DETAIL



SECTION N-N A8-6  
FRONT LEG AND LONGITUDINAL ANGLE ATTACHMENT

2 PL

RELEASER  
08.07.08.11

DESIGN	HS	DART AEROSPACE LTD
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA
CHECKED	AP	DRAWING NO.
MFG. APPR.	AP	D412-769-1
APPROVED	AP	REV. B
DE APPR.	AP	SHEET 7 OF 7
DATE	08.06.25	TITLE
		AFT FACING SEAT ASSY, LH
		SCALE
		NTS

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NOTES:

- 1) TRANSFER DRILL Ø0.201 FROM FRONT RAIL (D3766-1) TO SEAT BOTTOM (D3774-1) - 2 PL
- 2) TRANSFER DRILL Ø0.201 FROM UPPER RAIL (D3767-1) TO SEAT BACK (D3774-3) - 1 PL

8

7

6

5

4

3

2

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries